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In the 'SET' mode select manual input mode and set following parameters. IO CHANNEL: 0: TAPE FORMAT: 0: PUNCH CODE: 1: ... Fanuc 16M: Serial port: COM2 (or any free COM port) Baud:

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2400: Data bits: 7: Parity:
Even: Stop bits: 2: Data
flow control tab ... Program
starting characters in the
file: No Program ending
characters in the file: No:
Null ...

DNC software. CNC and DNC
settings for Fanuc 16M.
Downloading a program from a
CNC machine to a data
carrier, in this example a
LAN – step by step Method on
“basic” Fanuc without Manual
Guide i. We switch to EDIT
editing mode and enter the
program menu PROG .

Fanuc – simple instruction

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Type files / programs
transfer ...

Turn off the Program Protect key. Press [PROGRAM] key and (PRGRM) softkey. Press (>) softkey. Press [0] and [1] keys, then (READ) and (EXEC) softkeys. Select AUTO mode and execute program 00001. Verify variables were written to Macro Variable table. Delete program 00001.
Step 5: Input PART PROGRAMS as follows Set the following parameters in MDI mode, if necessary.

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